

Date: Thursday, 8/2/2007 6:44:56 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 33815		
Estimate Number	: 10173		
P.O. Number	:	Part Number	: D2537
This Issue	: 8/2/2007 S.O. No. :	Drawing Number	: D2537 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: A1
Previous Run	: 32574	Material	:
Written By	: <u>JLM 07-08-02</u>	Due Date	: 8/9/2007 Qty: 6 Um: Each
Checked & Approved By	:		
Comment	: Est D 05.01.31 Material change on Step 2 K/J/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R500	0.500" 304 SS roundbar
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Comment: Qty.: 0.1203 f(s)/Unit Total : 0.7220 f(s)
 Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)
 Batch: 103007

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6

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1-Machine as per Folio FA273
 2-Deburr and Tumble

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3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

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4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

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5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST.

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Drawing Name: BUSHING

Job Number: 33815

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.08.02
[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

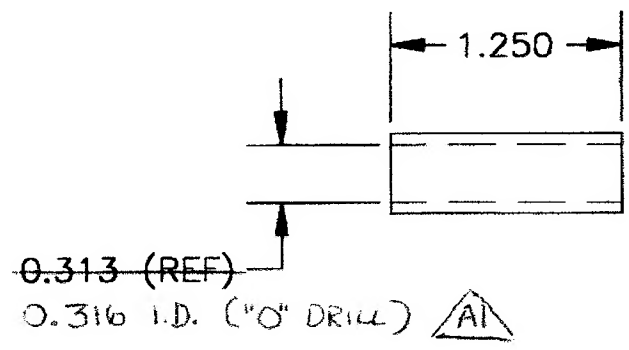


[Signature] 07-08-02



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED M.M	APPROVED B.W	DRAWING NO. D2537	REV. A SHEET 1 OF 1
DATE 96:05:15		TITLE BUSHING	SCALE 1:1
A1 02.08.30 up 9		0.316 WAS 0.313	

RELEASED
96/07/26 BW



MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL

KE 29.09.07